Application No.: 10/757645 Case No.: 58582US003

Amendments to the Claims:

The following Listing of Claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims

1. (currently amended) A method of producing $\text{Li}_y[\text{Ni}_x\text{Co}_{1\text{-}2x}\text{Mn}_x]\text{O}_2$ wherein $0.025 \le x < 0.35$ $0.1 \le x \le 0.375$, and $0.9 \le y \le 1.3$, the method comprising:

mixing dry grinding [Ni_xCo_{1-2x}Mn_x]OH₂ with LiOH or Li₂CO₃ and a <u>at least one</u> boron compound as sintering agent to form a resulting mixture; and

heating the resulting mixture until a composition of $\text{Li}_y[\text{Ni}_x\text{Co}_{1\text{-}2x}\text{Mn}_x]O_2$ having a pellet density of from about 3.3 to about 4.0 $\underline{3.5}$ g/cm³ is obtained for use in a lithium-ion battery, to form a densified composition of $\text{Li}_y[\text{Ni}_x\text{Co}_{1\text{-}2x}\text{Mn}_x]O_2$, wherein the total amount of boron compound(s) is greater than 0.2% and up to about 10% of the total weight of the mixture.

- 2. (previously presented) The method of claim 1 wherein the resulting mixture is heated to at least 900°C.
- 3. (previously presented) The method of claim 1 wherein the resulting mixture is heated for at least 3 hours.
- 4. (previously presented) The method of claim 1 wherein the resulting mixture is heated for at least 6 hours.
- 5. (previously presented) The method of claim 1 wherein the amount of sintering agent being mixed is greater than 0.2% to about 5.0 weight percent of the resulting mixture.
- 6. (previously presented) The method of claim 1 wherein the amount of sintering agent being mixed is greater than 0.2% to about 3.0 weight percent of the resulting mixture.

Application No.: 10/757645 Case No.: 58582US003

7. (original) The method of claim 5 wherein the resulting mixture is heated for about 3 hours.

- 8. (canceled)
- 9. (currently amended) The method of claim 1 characterized by the resulting densified composition of $\text{Li}_y[\text{Ni}_x\text{Co}_{1\text{-}2x}\text{Mn}_x]\text{O}_2$, exhibiting a reversible volumetric energy of at least [1833 333x] measured in Wh/L, wherein $0.025 \le x < 0.35$.
- 10. (previously presented) The method of claim 1 wherein the pellet density of the resulting densified composition of $\text{Li}_y[\text{Ni}_x\text{Co}_{1\text{-}2x}\text{Mn}_x]\text{O}_2$ is at least 72 percent of theoretical density.
 - 11. (canceled)
 - 12. (canceled)
 - 13. (canceled)
 - 14. (canceled)
- 15. (previously presented) The method of claim 1 wherein said sintering agent is selected from the group consisting of boron oxide, boric acid, and lithium borates.
- 16. (withdrawn) A lithium transition metal oxide composition produced by the method of claim 1 and exhibiting a reversible volumetric energy of at least [1833 333x] measured in Wh/L.

Application No.: 10/757645 Case No.: 58582US003

17. (withdrawn) A lithium transition metal oxide for use in a lithium-ion battery having the general formula of $\text{Li}_y[\text{Ni}_x\text{Co}_{1\text{-}2x}\text{Mn}_x]\text{O}_2$ wherein $0.025 \le x < 0.35$, and $0.9 \le y \le 1.3$, and exhibiting a minimum reversible volumetric energy characterized by the formula [1833 - 333x] measured in Wh/L.

- 18. (withdrawn) The lithium transition metal oxide of claim 16 exhibiting a pellet density of at least 72% of theoretical density.
- 19. (withdrawn) The lithium transition metal oxide of claim 17 exhibiting a pellet density of at least 72% of theoretical density.
- 20. (withdrawn) The lithium transition metal oxide of claim 19 that is formed into a lithium ion battery electrode having a reversible volumetric energy in the range of 1500 to 2200 Wh/L.
- 21. (previously presented) A method of producing $\text{Li}_y[\text{Ni}_x\text{Co}_{1\text{-}2x}\text{Mn}_x]\text{O}_2$ wherein $0.025 \le x \le 0.45$, and $0.9 \le y \le 1.3$, the method comprising:

 $mixing \ [Ni_xCo_{1\text{-}2x}Mn_x]OH_2 \ with \ LiOH \ or \ Li_2CO_3 \ and \ at \ least \ one \ alkali \ metal$ fluoride to form a resulting mixture; and

heating the resulting mixture until a composition of $\text{Li}_y[\text{Ni}_x\text{Co}_{1\text{-}2x}\text{Mn}_x]O_2$ having a pellet density from about 3.3 g/cm³ to about-4.0 g/cm³ is obtained for use in a lithium-ion battery,

wherein the total amount of alkali fluorides is greater than 0.2% and up to about 10% of the total weight of the mixture.

22. (previously presented) A lithium transition metal oxide composition produced by the method of claim 21 and exhibiting a minimum reversible volumetric energy characterized by the formula [1833 - 333x] measured in Wh/L, wherein 0.025 < x < 0.45.